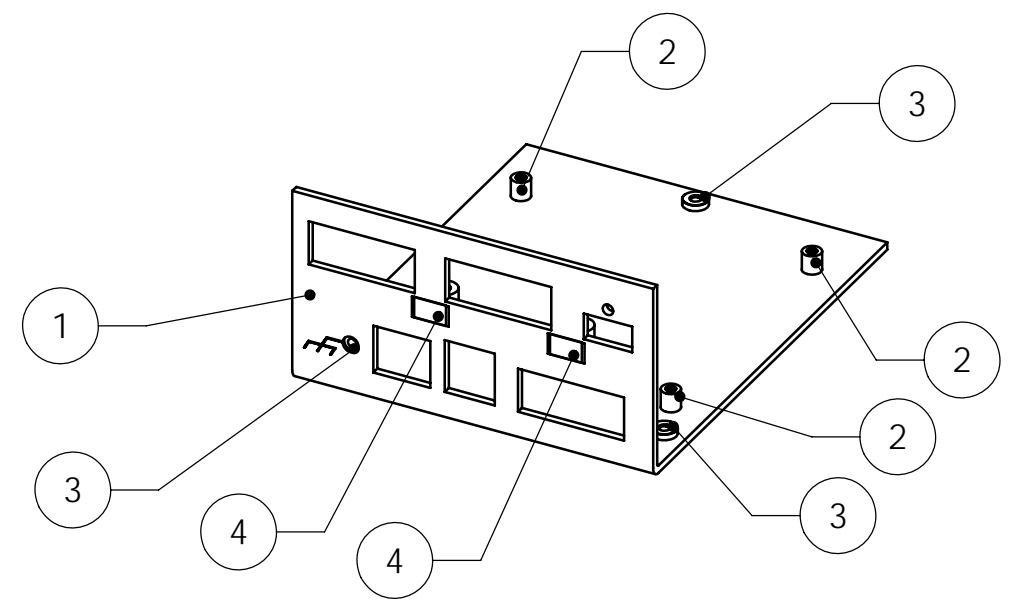
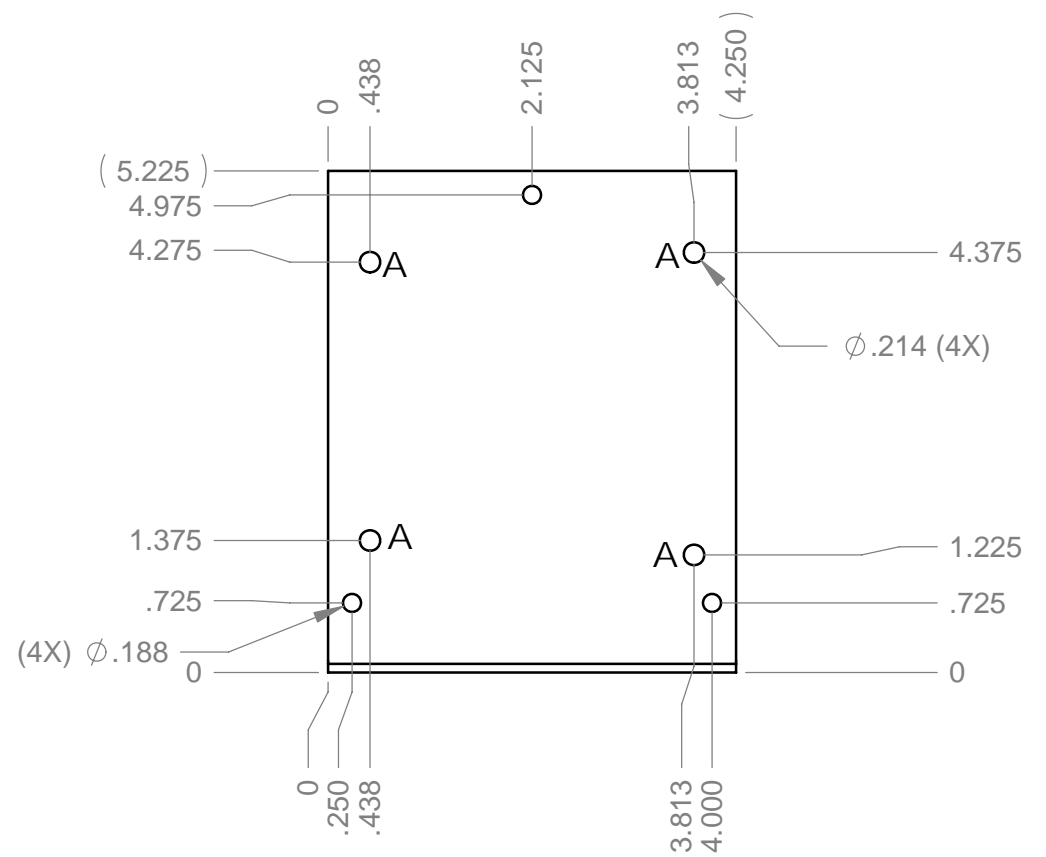
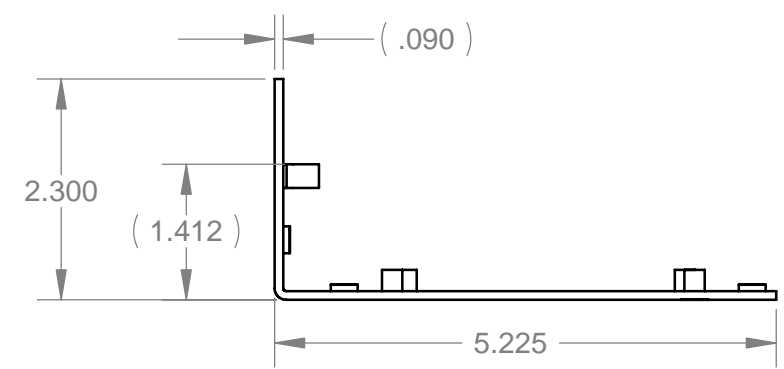
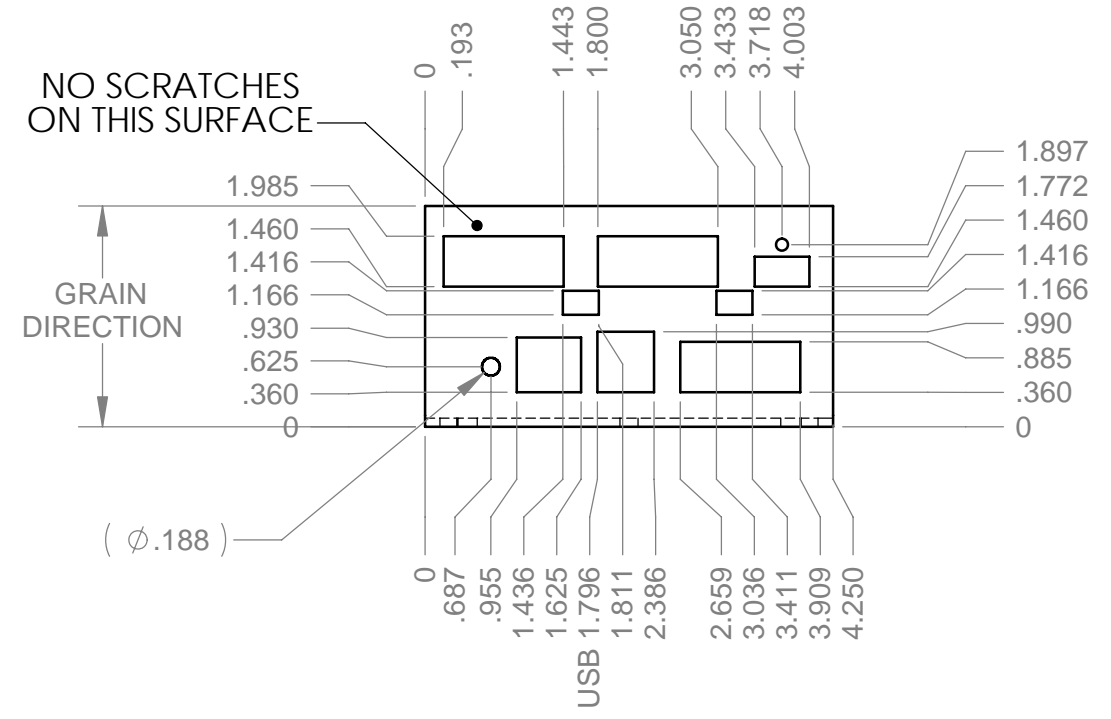


REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED



ITEM NO.	QTY.	PART NO.	MATERIAL	DESCRIPTION
1	1	TS720-2 BOTTOM-BACK		
2	4	PEM BSOS-6440-10		
3	4	PEM S-632-2-ZI		
4	2	PEM RAS632-10-8-ZI		



GENERAL NOTES:
1. NONE

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UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TECHNOLIGIC SYSTEMS, INC. 16610 E. Laser Drive, Suite # 10 Fountain Hills, AZ 85268 480-837-5200 480-837-5300 (FAX)
DIMENSIONS ARE IN INCHES		DRAWN	J. YESENSKI 07/28/04	
TOLERANCES:		CHECKED	B. MILLER 07/28/04	
FRACTIONAL ± 1/64		ENG APPR.		
ANG.: MACH ± .5° BEND ± 1°		MFG APPR.		TITLE: BOTTOM/BACK
ONE PLACE DECIMAL ± .05		Q.A.		SIZE DWG. NO. REV
TWO PLACE DECIMAL ± .02		COMMENTS:		B TS720-2 -
THREE PLACE DECIMAL ± .010				SCALE: 1:2 WEIGHT: SHEET 1 OF 3
INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M				
MATERIAL ALUM. 5052-H32 .090 THK.				
FINISH CLEAR CHEM FILM				
TS-720	USED ON			
NEXT ASSY				
APPLICATION				

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED

D

D

C

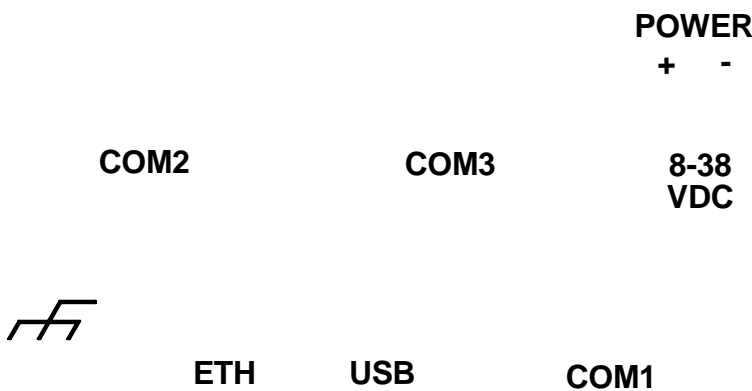
C

B

B

A

A



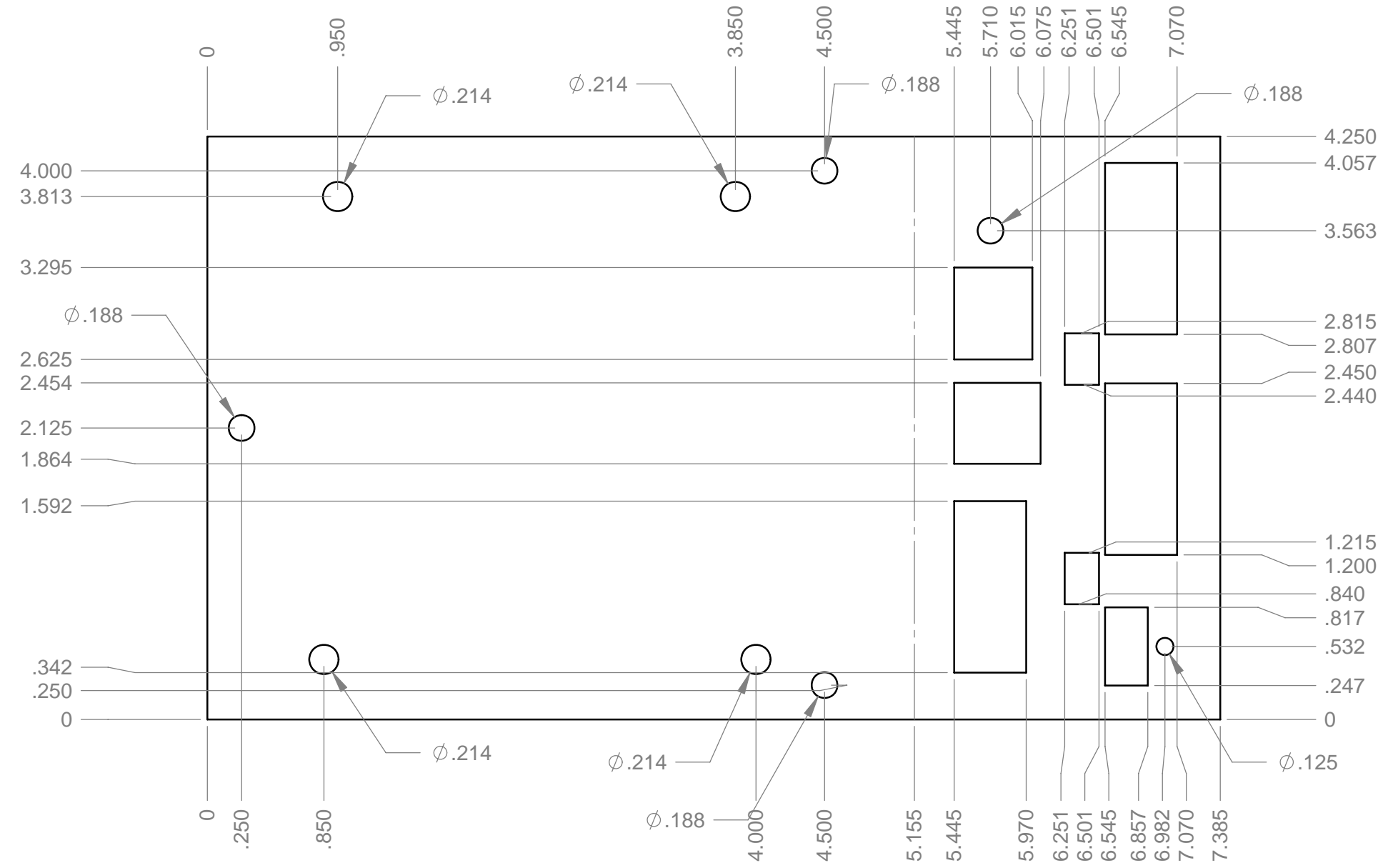
GENERAL NOTES:

- 1. NONE

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		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/64 ANG.: MACH ± .5° BEND ± 1° ONE PLACE DECIMAL ± .05 TWO PLACE DECIMAL ± .02 THREE PLACE DECIMAL ± .010 INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M MATERIAL: ALUM 5052-H32 .090 THK. FINISH: SEE PAGE 1		NAME	DATE	TECHNOLIGIC SYSTEMS, INC. 16610 E. Laser Drive, Suite # 10 Fountain Hills, AZ 85268 480-837-5200 480-837-5300 (FAX)
			DRAWN	J. YESENSKI	07/28/04	
			CHECKED	B. MILLER	07/28/04	
			ENG APPR.			
			MFG APPR.			
				Q.A.		TITLE: BOTTOM/BACK ARTWORK
				COMMENTS:		SIZE: B DWG. NO. TS720-2 REV: -
						SCALE: 1:1 WEIGHT: SHEET 2 OF 3

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED



D

D

C

C

B

B

A

A

GENERAL NOTES:
 1. B/R = 1/32" B/D = .140 @ 90°.

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		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/64$ ANG.: MACH $\pm .5^\circ$ BEND $\pm 1^\circ$ ONE PLACE DECIMAL $\pm .05$ TWO PLACE DECIMAL $\pm .02$ THREE PLACE DECIMAL $\pm .010$		NAME	DATE
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M	DRAWN	J. YESENSKI	07/28/04
		MATERIAL SEE PAGE 1	CHECKED	B. MILLER	07/28/04
		FINISH SEE PAGE 1	ENG APPR.		
			MFG APPR.		
			Q.A.		
			COMMENTS:		

TECHNOLIGIC SYSTEMS, INC.
 16610 E. Laser Drive, Suite # 10
 Fountain Hills, AZ 85268
 480-837-5200 480-837-5300 (FAX)

TITLE: **BOTTOM/BACK (FLAT PATTERN)**

SIZE	DWG. NO.	REV
B	TS720-2	-

SCALE: 1.25:1 WEIGHT: SHEET 3 OF 3